

Artikelmaße berechnet mit: /
Product dimensions calculated with:
Gewicht / weight: 7.52g
Randvolumen / brimful volume: 290.8ml
Foliendicke / sheet thickness: 1.85mm
Material / material: PP

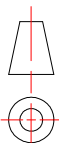
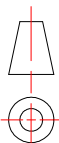

Werkzeugmaße berechnet mit: /
Tooling dimensions calculated with:
Schwund Durchmesser / shrinkage diameter: 1.85%
Schwund Höhe / shrinkage height: 1%

Artikelmaße und Formtreue
(z.B. Artikelboden und Artikelrand)
sind abhängig von Bedingungen wie:

Product dimensions and shape accuracy
(e.g. flange and bottom surface of product)
refer to conditions like:

- Foliendicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwund / material shrinkage

name: datum: ☐ getauscht ☐ neu

This drawing has been created according Marbach manufacturing guidelines "Allgemeine Zeichnungsregeln".							
project				surface finish		scale 1:1 (5:1)	
						material PP	
G	Chamfer changed to radius	15.11.2021	Kuzmiński	design	15.07.2021	Kuzmiński	part description
F	Engraving corrected	15.11.2021	Kuzmiński	drawn			Cup
E	Dimension changed (was 3)	15.11.2021	Kuzmiński	appro.			D75/251
D	Stacking height corrected (was 7.1)	26.10.2021	Kuzmiński				drawing no.
C	Radius changed (was 2.8)	26.10.2021	Kuzmiński				441.21.180.007.10.000.2-1.0
B	Brim thickness changed (was 1.25)	26.10.2021	Kuzmiński	 MARBACH			sheet no.
A	Bottom shape changed	26.10.2021	Kuzmiński				
vers.	description	date	name	orig.	sub. for	sub. by	of -sh.